

Date: Friday, 7/7/2006 8:14:20 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 'S' LOCKING SEAL
Job Number	: 27842		
Estimate Number	: 10052		
P.O. Number	:	Part Number	: D2126
This Issue	: 7/7/2006	S.O. No. :	Drawing Number : D2126 REV. C
Prsht Rev.	: NC		Project Number : N/A
First Issue	: 1/1	Type : PURCHASED PARTS	Drawing Revision : C
Previous Run	: 27452	Material	:
Written By	: <u>See Comment Below</u>	Due Date	: 7/17/2006
Checked & Approved By	: <u>06.07.07</u>	Qty:	300 Um: Each
Comment	: Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1625C207107106

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

300

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)  
 Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

06/08/16300

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06-08-17300

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 33306/08/21300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: LS Date: 06/08/27

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 27842

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*1106.0822*

Job Completion



*C206168121*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

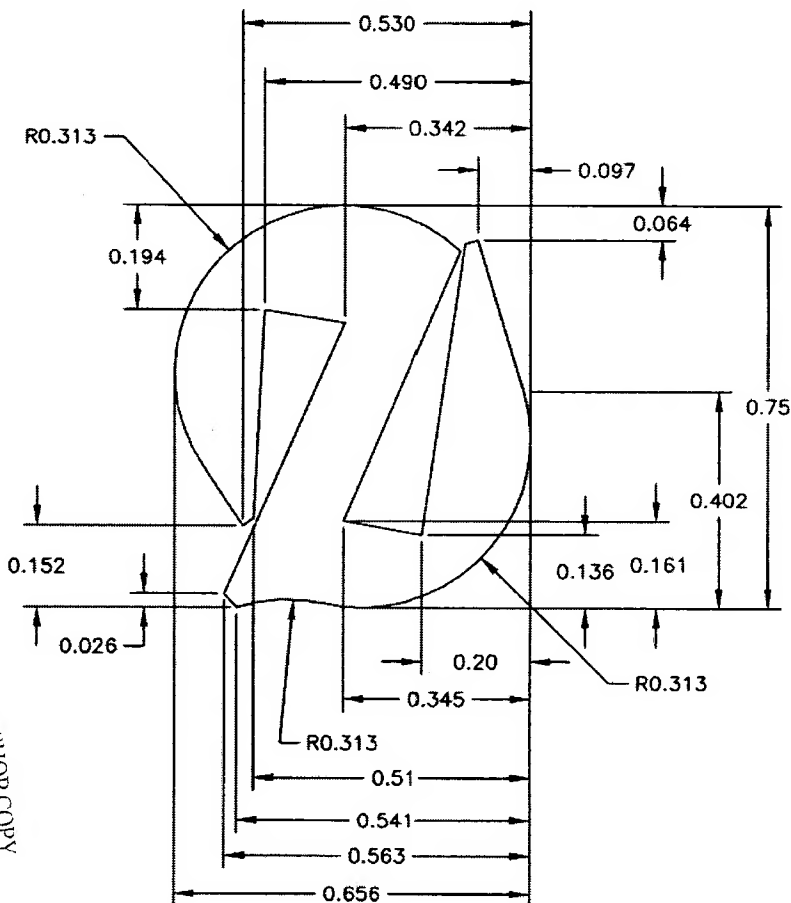
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**



RELEASED  
99.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED <i>AE</i>	APPROVED <i>AE</i>	DRAWING NO. D2126	SHEET 1 OF 1
DATE 99.03.15	TITLE LOCKING SEAL	SCALE 3:1	
A	92.03.16	NEW ISSUE	
B	98.12.01	REDRAWN: ADD PATTERN	
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



1:1 SCALE  
DETAIL

D2126-XXXX LOCKING SEAL  
LENGTH

EG: 87.5" LONG: D2126-0875  
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER  
ITEM NUMBER 110750004  
PER DIE NUMBER 631

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27842

NOTES:  
MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR  
ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 8/10/2006

Customer : DART AREOSPACE

Customer P.O. # : P1625

ACR W.O. # : 121755

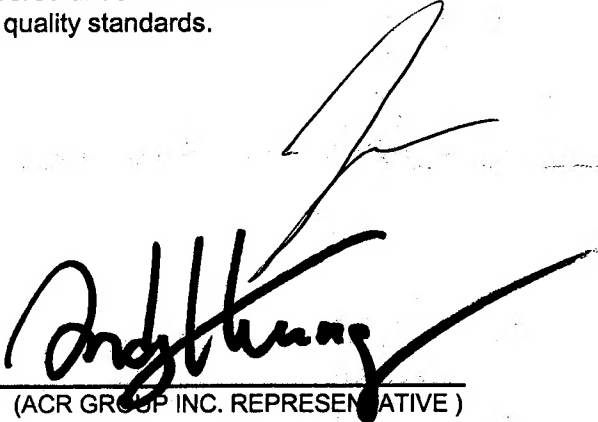
Item # : 110750004

Item Description: LOCKING SEAL

ACR Compound : F612

Date Shipped: 8/10/2006

This Certifies that to the best of our knowledge the material delivered under this contact is in accordance with the terms of the contract, and with ACR Group quality standards.

  
(ACR GROUP INC. REPRESENTATIVE)